WestRock **PrintKote**[®] The perfect blend of versatility and reliability. (No wonder it's an industry favorite.)

WestRock PrintKote[®] is a single solution to a wide range of packaging needs. But no matter the application, reliability is a constant. PrintKote is a high-quality, coated, solid-bleached paperboard (SBS) that delivers exceptional printability and a market leading stiffness-to-weight ratio. If you're looking for excellent consistency, you can't go wrong with PrintKote.

Packaging uses

Beauty and Personal Care

Food Packaging

Foodservice

Healthcare

Media and Electronics

Product Classification

Solid Bleached Sulfate SBS Paperboard GZ

What You Can Expect from Us

| Consistency | You get best-in-class uniformity for maximized throughput and efficiency on converting and filling equipment. |
|------------------------------|---|
| Surface Uniformity | A smooth surface and outstanding ink holdout provides for excellent printability and consistent brand image. |
| Fade Resistance | Classic white styling is achieved without using Optical Brightening Agents (OBA). This results in high whiteness without fading. |
| Stiffness-to-Weight Ratio | A high stiffness-to-weight ratio provides advantages for retailers and brand owners. This includes helping meet corporate sustainability goals. |

Additional Product Information

| Sustainability | Recyclable. All WestRock North American paperboard mills are certified to the SFI®, PEFC™, FSC™ Chain of Custody Standards. Contact your WestRock sales representative for certified fiber availability for this product. |
|-----------------------------|---|
| Food Contact | Meets multiple national requirements for food contact packaging, e.g., US, Canada, Germany and the EU. Contact your sales representative for information on specific markets and end uses. ISEGA Certificate available. Kosher documentation available. |
| Quality | Produced at an ISO 9001 certified facility. |
| Environmental and Safety | Notices under US California Proposition 65 and the EU REACH regulation are not required. Elemental chlorine free (ECF) bleached fiber. Meets heavy metal limits of the US Model Toxics in Packaging rules and Article 11 of EU Directive 94/62/EC. |



Grade Availability & Typical Properties (U.S.)

| Grade Availability & Typical Properties (U.S.) | | | | | | | | | | | | | Printkote | | | |
|--|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-----------|------------------|--------|-----------|
| Grade Availabilit | y by Ca | liper | | | | | | | | | | | | Units | Method | Tolerance |
| Caliper (pts) | | 0.010 | 0.012 | 0.014 | 0.015 | 0.016 | 0.017 | 0.018 | 0.020 | 0.022 | 0.024 | 0.026 | 0.028 | inches | T-411 | +/001 |
| Nominal Basis Weight | | 124 | 145 | 163 | 172 | 182 | 187 | 199 | 212 | 233 | 250 | 267 | 284 | lbs/3000 sq ft | T-410 | |
| Moisture | | 5.3 | 5.3 | 5.3 | 5.5 | 5.6 | 5.5 | 5.6 | 5.6 | 5.6 | 5.6 | 5.6 | 5.6 | percent | T-412 | |
| Internal Bond | | 75 | 65 | 70 | 70 | 70 | 70 | 70 | 75 | 80 | 80 | 80 | 80 | .001 ft-Ib/sq in | T-569 | |
| Stiffness | | | | | | | | | | | | | | | | |
| Taber 15° | MD | 60 | 85 | 120 | 150 | 170 | 190 | 220 | 280 | 355 | 440 | 500 | 550 | gf-cm | T-489 | +/- 15% |
| | CD | 30 | 45 | 60 | 85 | 95 | 105 | 120 | 155 | 190 | 230 | 265 | 290 | gf-cm | T-489 | +/- 15% |
| Coated Side | | | | | | | | | | | | | | | | |
| GE Brightness | | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | percent | T-452 | |
| Parker Print | | 1.0 | 1.0 | 1.0 | 1.1 | 1.1 | 1.2 | 1.2 | 1.2 | 1.2 | 1.2 | 1.2 | 1.2 | μm | T-555 | |
| ZDT | | 60 | 52 | 47 | 45 | 45 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | psi | T-541 | |
| Color | | | | | | | | | | | | | | | | |
| | L. | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | L-a-b | T-524 | |
| Hunter | а | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | L-a-b | T-524 | |
| | b | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | L-a-b | T-524 | |
| | | | | | | | | | | | | | | | | |

Grade Availability & Typical Properties (Metric)

| Grade Availabili | ty by W | eight | | | | | | | | | | | | Units | Method | Tolerance |
|----------------------|---------|-------|------|------|------|------|------|------|------|------|------|------|------|---------|--------|-----------|
| Thickness | | 254 | 305 | 356 | 381 | 406 | 432 | 457 | 508 | 559 | 610 | 660 | 711 | microns | T-411 | +/- 25.4 |
| Nominal Basis Weight | | 201.9 | 236 | 265 | 280 | 296 | 304 | 324 | 345 | 379 | 407 | 435 | 462 | gsm | T-410 | |
| Moisture | | 5.3 | 5.3 | 5.3 | 5.5 | 5.6 | 5.5 | 5.6 | 5.6 | 5.6 | 5.6 | 5.6 | 5.6 | percent | T-412 | |
| Internal Bond | | 158 | 137 | 147 | 147 | 147 | 147 | 147 | 158 | 168 | 168 | 168 | 168 | J/m2 | T-569 | |
| Stiffness | | | | | | | | | | | | | | | | |
| Taber 15° | MD | 5.9 | 8.3 | 11.8 | 14.7 | 16.7 | 18.6 | 21.6 | 27.5 | 34.8 | 43.1 | 49.0 | 53.9 | mNm | T-489 | +/- 15% |
| | CD | 2.9 | 4.4 | 5.9 | 8.3 | 9.3 | 10.3 | 11.8 | 15.2 | 18.6 | 22.6 | 26.0 | 28.4 | mNm | T-489 | +/- 15% |
| Coated Side | | | | | | | | | | | | | | | | |
| GE Brightness | | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | 86 | percent | T-452 | |
| Parker Print | | 1.0 | 1.0 | 1.0 | 1.1 | 1.1 | 1.2 | 1.1 | 1.2 | 1.2 | 1.2 | 1.2 | 1.2 | μm | T-555 | |
| ZDT | | 413 | 358 | 324 | 310 | 310 | 276 | 276 | 276 | 276 | 276 | 276 | 276 | kPa | T-541 | |
| Color | | | | | | | | | | | | | | | | |
| | L | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | 93 | L-a-b | T-524 | |
| Hunter | а | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | -0.8 | L-a-b | T-524 | |
| | b | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | 1.5 | L-a-b | T-524 | |

Values are subject to change without notice.

For more information, please contact your WestRock representative or visit our website at westrock.com.

The information contained in this Product Guide is accurate to the best of WestRock's knowledge and belief. It is intended, however, only as an introduction to the typical properties of the product. WestRock disclaims any guarantee or warranty with respect to the accuracy of this information or, based on this document, with respect to the suitability of the product for any particular use, including, but not limited to, the compliance of the product with laws, regulations, or standards. This information is subject to change without notice.

Certificate Codes: SFI Certified Sourcing: NSF-SFI-CS-6S751, SFI CoC: NSF-SFICOC-6S751, PEFC: NSF-PEFCCOC-6S751, FSC Company Code: FSC-C104002

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